

Appln. No. 10/623,253
Amendment dated November 2, 2006
Reply to Office Action of August 23, 2006

Amendments to the Claims:

Please amend claims 1 and 2 as follows. The following listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1 (Currently Amended). A method of producing a molded product of a weather strip for an automobile comprising placing an insert which includes an insert body embedded in a molded body; and a removing part which is integrally formed with the
5 insert body and coupled to the insert body via a thin part at a first end while a second end is projected to expose at a non-
front side in a molding space formed by an upper die and a lower die, followed by injection molding material to form a molded body, wherein, comprising the steps of:

10 ~~said insert comprises an insert body embedded in the molded body and a removing part which is integrally formed with the insert body and coupled to the insert body via a thin part at a first end while a second end is projected to expose at a non front surface side;~~

15 ~~the removing part functions to prevent the insert body from moving as the second end is firmly held between the upper die and~~

Appln. No. 10/623,253
Amendment dated November 2, 2006
Reply to Office Action of August 23, 2006

~~the lower die during a molding operation and said thin part is
embedded in the molded body;~~

20 firmly holding the second end of the removing part between
the upper die and the lower die to prevent the insert body from
moving during a molding operation;

injecting melted rubber in the molding space; and
embedding said thin part in the molded body; and
removing the removing part is removed from the insert body
25 by cutting the thin part after being released from the die mold;

[[and]] forming a groove is formed at the position where the
removing part existed; and

positioning said groove is present at a non-front side
surface which is not seen from outside.

Claim 2 (Currently Amended). A method of producing a molded
product of a weather strip for an automobile comprising placing
an insert which includes an insert body embedded in the molded
body; and a removing part which is integrally formed with the
5 insert body and coupled to the insert body via a cutting line or
cutting ditch at a first end while a second end is projected to
expose at a non-front surface side in a molding space formed by

Appln. No. 10/623,253
Amendment dated November 2, 2006
Reply to Office Action of August 23, 2006

an upper die and a lower die, followed by injection molding material to form a molded body, ~~wherein,~~ comprising the steps of:

10 ~~the insert comprises an insert body embedded in the molded body and a removing part which is integrally formed with the insert body and coupled to the insert body via a cutting line or cutting ditch at a first end while a second end is projected to expose at a non-front surface side;~~

15 ~~the removing part functions to prevent the insert body from moving as the second end is firmly held between the upper die and the lower die during a molding operation and said cutting line or cutting ditch is embedded in the molded body;~~

firmly holding the second end of the removing part between
20 the upper die and the lower die to prevent the insert body from moving during a molding operation;

injecting melted rubber in the molding space; and
embedding said cutting line or cutting ditch in the molded body; and

25 removing the removing part ~~is removed~~ from the insert body by cutting the cutting line or the cutting ditch after being released from the die mold;

[[and]] forming a groove ~~is formed~~ at the position where the removing part existed; and

Appln. No. 10/623,253
Amendment dated November 2, 2006
Reply to Office Action of August 23, 2006

30 positioning said groove ~~is present~~ at a non-front side
surface which is not seen from outside.